

February 15, 2002

300 Industrial Blvd.
P.O. Box 1989 (75606-1989)
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Tel: 903 758-9981**Tech Tip #26****Installation for Pro-Torq® Part Number 448-4837**

STEMCO recommends the following change to the “Pro-Torq® Installation Procedure and Wheel Bearing Adjustment” guidelines. The adjusting torque of 75 ft-lbs will be changed to 100 ft-lbs. The final backoff of 1/3 turn will remain unchanged. This modification is being made to consistently produce .001” to .003” endplay results.

RECOMMENDED PROCEDURE**Adjust the Bearings:**

Use a torque wrench and torque the nut to the specifications indicated on the chart while rotating the wheel.

ADJUSTING TORQUE AND BACKOFF		
Part Numbers	Adjusting Torque	Backoff
Steering Spindle Nut 448-4837	100 ft - lbs	1/3 turn

For complete step by step installation instructions refer to the Pro-Torq® Installation Procedure & Wheel Bearing Adjustment brochure, part number 571-2970.